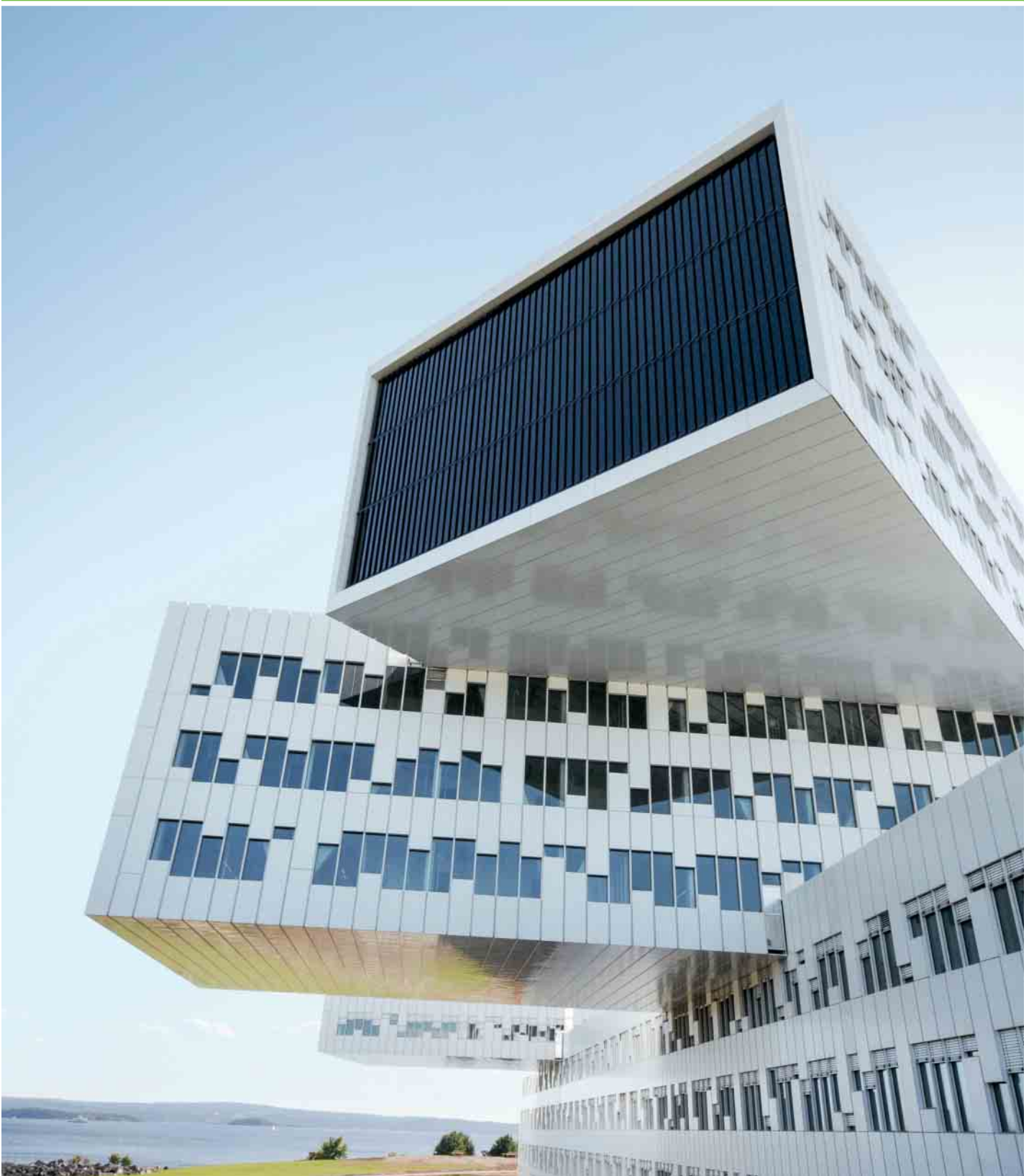


BREEAM International New Construction

SD5075 – 1.0:2013

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Schüco Product System

Schüco can help you to achieve BREEAM credits

By using Schüco Product Systems within a building assessment according to BREEAM certification system up to 9 Criteria can be influenced in a positive way. The feasibility to affect these credits were analyzed and confirmed by the independent and qualified expert engineering company Drees & Sommer, specialized in optimizing building energy design and management.

To assist you in achieving these credits, your counterparts can help you to select the most appropriate solutions for your project and provide you with the documents required for the BREEAM assessment. This will include the general documents and certificates, but also project specific information, all to increase your BREEAM score.

Schüco reference project with BREEAM certification:



Statoil headquarters, Fornebu, Norway



About Schüco International KG

Schüco – System solutions for windows, doors and façades

With its worldwide network of partners, architects, specifiers and investors, Schüco creates sustainable building envelopes focussing on people and their needs in harmony with nature and technology. The highest demands for design, comfort and security can be met, whilst simultaneously reducing CO₂ emissions through energy efficiency, thereby conserving natural resources. The company and its Metal and PVC-U divisions deliver tailored products for new buildings and renovations, designed to meet individual user needs in all climate zones. With 4,800 employees and 12,000 partner companies, Schüco is active in 78 countries and achieved a turnover of 1.4 billion euros in 2015. For more information, visit www.schueco.com.



Schüco Window Systems – one system for all requirements

In its new AWS (Aluminium Window System) generation of windows, Schüco has developed a system to meet all requirements. Functional benefits are combined with architectural and design features. The few perfectly integrated components combine benefits such as high levels of thermal insulation up to passive house standard with low basic depths and narrow face widths. On the basis of standardised interfaces, all fittings can be operated manually, mechatronically or centrally via a building management system. Burglar resistance up to security class RC3 (WK3) (EN 1627).



Schüco Door Systems – safe and varied

A door does not just provide access to a building. It has to meet high standards of thermal insulation, security, functionality and design than any other building component. The Schüco ADS Door Systems (Aluminium Door Systems) were specifically developed to meet these requirements. They offer excellent thermal values and due to a versatile range of systems, can be used for a variety of solutions in building security and automation. Their timeless design: fits in perfectly with the Schüco Aluminium Window System AWS. Schüco ADS Door Systems have a cost effective fit into almost any building design and can be used to create efficient and stylish architectural solutions.



Schüco Façade Systems – efficient solutions for all requirements

The efficient use of energy is today and for the future a central focus of modern building design concepts. Thereby the National and European specifications as well as varied requirements like security, automation and design have to be considered. All components are perfectly matched to each other to achieve the architectural and technical requirements for façades and lightroofs. Therefore Schüco offers a complete assortment for new construction and modernization of buildings including mullion/transom façades, add-on constructions (timber and steel), structural glazing and panellised façade systems with a large assortment of integrated opening elements.



Schüco Security Systems – Schüco fire and smoke protection systems

The need for buildings, which protect human life and property, is today of central importance worldwide. This applies to private buildings as well as commercial and public projects. An efficient fire and smoke protection concept is therefore a top priority for architects, developers and clients. Schüco offers complete aluminium system solutions for façades, windows and doors, as well as partition walls with fittings and glazing to fulfil the numerous fire and smoke protection requirements. The compatibility of the Schüco systems allows elegant, concealed transitions between the fire protection and standard series.

360° Sustainability

Value-driven perspective for green buildings

Schüco supports investors, architects, building consultants and partners through all project phases – from the first idea to the dismantling of a façade. This includes advice on certification, designs using sustainable systems, environmental product declarations and recycling of the building envelope.

360° sustainability – from the idea to recycling

In the construction sector, sustainability means designing, constructing and operating a property in such a way that it is ecologically, economically and socioculturally future-proof. To this end, it requires high-quality, innovative products and solutions that conserve resources. As a driving force behind innovation, Schüco offers concepts and product solutions with the best possible support for investors, architects, building consultants and metal fabricators in all phases of a project. In practice, this means from the initial idea through to dismantling a façade – support including advice and designs with sustainable systems, environmental product declarations and recycling of the building envelope. Schüco calls this holistic approach, which is guided by the building life cycle, “360° sustainability”.

Comparison of materials: potential for recycling aluminium, PVC-U and timber

The use of sustainable products and the use of materials with outstanding recycling properties, which allow for dismantling at a later time, and recyclability are important requirements for “360° sustainability”. Buildings are the raw material sources of the future. In an independent study carried out by Drees & Sommer with PE International, windows and façades made from different materials – aluminium, PVC-U, timber and timber/aluminium – were compared on the basis of sustainability criteria. The result verified by international experts is that, in terms of ecology, aluminium and PVC-U are as valuable as timber and, overall, yield equivalent results. The excellent recycling potential of aluminium and PVC-U as well as the characteristics of aluminium, i.e. durability, low running costs for the operation of the building and the range of design options combined with low weight and high stability, are particularly

positive.

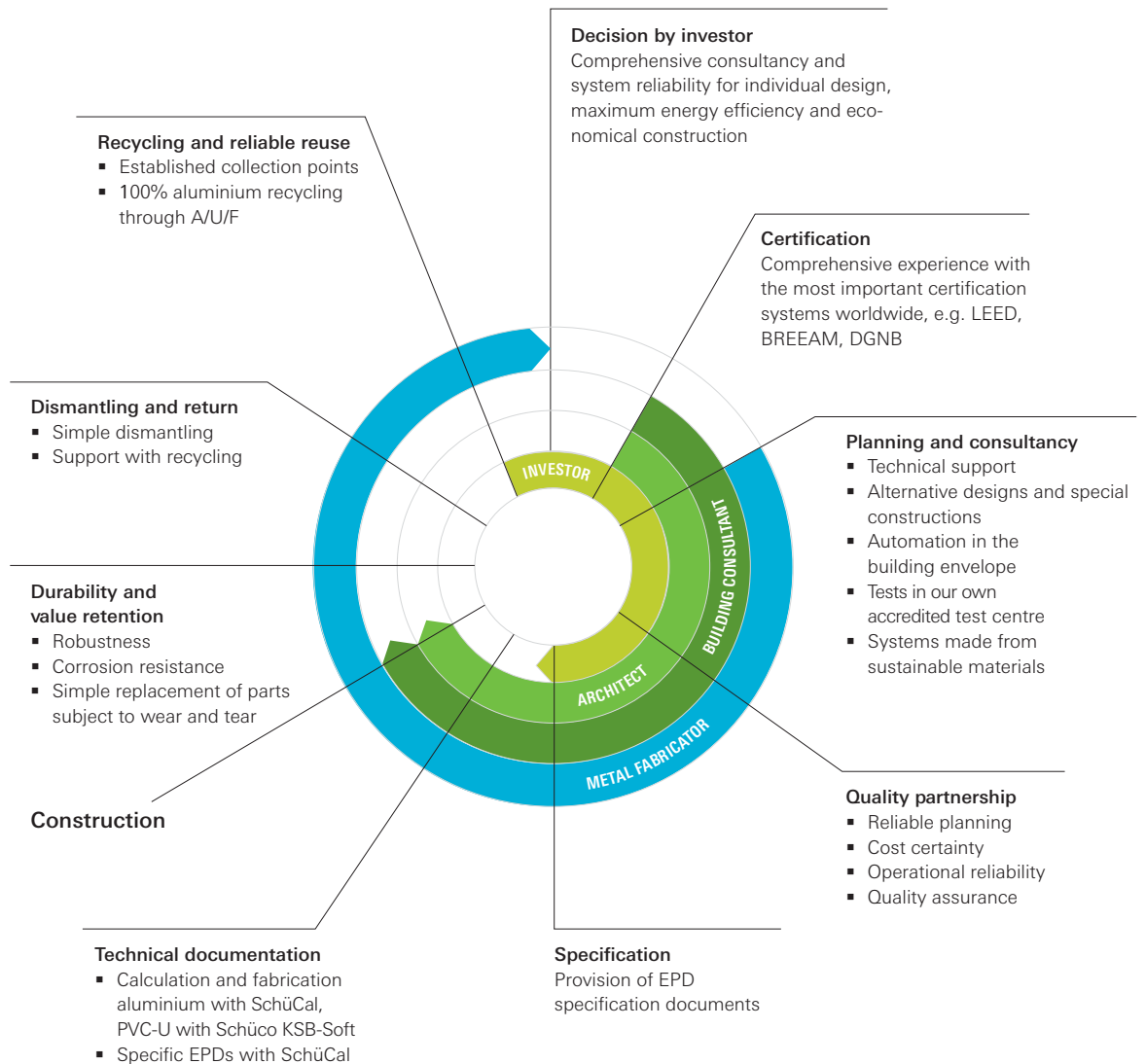
Focus on certified sustainability for buildings

Building certifications from the market leaders BREEAM, DGNB and LEED are being demanded more and more frequently by investors and building consultants – especially for commercial buildings. An important basis for this is suitable product systems with the requisite documentation and proof of the holistic design and evaluation of the buildings. The Schüco systems, which have been verified for this purpose, are ideally suited for the best possible ratings in building certification. Here, Schüco supports architects, investors and fabricators with detailed documentation for design and product selection. As a special service, specially developed software tools are also available to make it easier for the user to produce the documentation, which can be very complex in part. The SchüCal construction software generates environmental product declarations, U-value calculations and declarations of performance, amongst others, at the touch of a button.

Future-oriented through sustainability

Sustainability is an integral part of the Schüco company policy, which is designed to deliver long-term success. To this end, Schüco develops high-quality and energy-efficient products and services that conserve resources, set standards and enable Schüco partners to create reliable and long-lasting values. Innovative environmental philosophies are embraced and integrated in products. Suitable products are currently in development. A good basis for fulfilling current requirements and paving the way for future challenges.

360° cycle of sustainability for Schüco and its partners



Fundamental principles of sustainable product development

Sustainability

Saving energy

Conserving resources

Protecting climate and environment

Durability

Resistance

Capacity for repair

End of life

Recycling

BREEAM certification system

What is BREEAM?

BREEAM (Building Research Establishment's Environmental Assessment Method) is the world's leading and most widely used environmental assessment method for buildings.

Since its launch in 1990, BREEAM has certified over a half of a million buildings and is now active in more than 70 countries around the world. Wherever they are, these buildings are immediately identifiable as having been planned, designed, constructed and operated in accordance with best practice sustainability principles.

BREEAM sets standards for best practice in sustainable design and has become the de facto measure used to describe a building's environmental performance.

Objectives of BREEAM

- To provide market recognition for low environmental impact buildings
- To ensure best environmental practice is incorporated in buildings
- To set criteria and standards surpassing those required by regulations and challenge the market to provide innovative solutions that minimise the environmental impact of buildings
- To raise the awareness of owners, occupants, designers and operators to the benefit of buildings with a reduced impact on the environment
- To allow organisations to demonstrate progress towards corporate environmental objectives

Aims of BREEAM

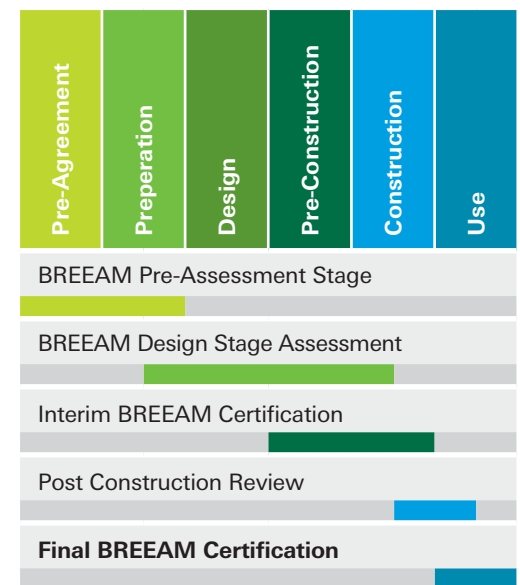
- To mitigate the impact of buildings on the environment
- To enable buildings to be recognised according to their environmental benefits
- To provide a credible, environmental label for buildings
- To stimulate demand for sustainable buildings

Certification Process

A BREEAM rating reflects the overall performance of the building. This means that the client, design team, principal contractor and BREEAM Assessor, as well as other specialist disciplines, all have an important role to play in achieving the desired performance level.

Appointing a BREEAM Assessor or Accredited Professional early in the project will make it much easier to gain the target rating, whilst retaining the flexibility of design decisions, budgets and potential solutions.

The following chart shows the BREEAM assessment and certification stages and how these link to the project work stages.

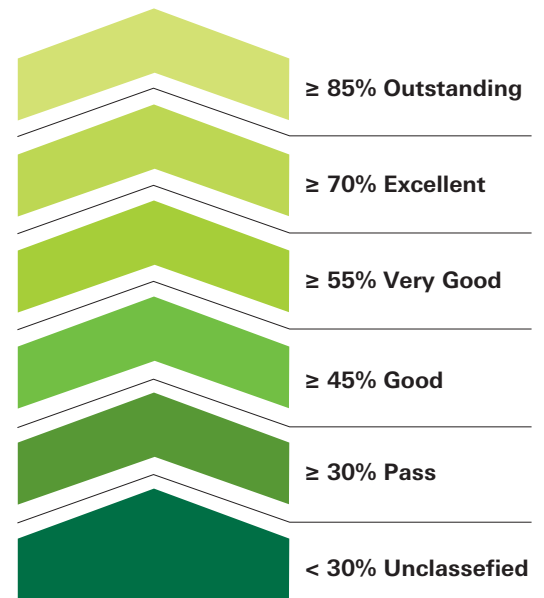


System categories

- [MAN] Management
- [HEA] Health and well-being
- [ENE] Energy
- [TRA] Transport
- [WAT] Water
- [MAT] Materials
- [WST] Waste
- [LE] Land use and ecology
- [POL] Pollution
- Innovation

Rating system

Credits can be achieved in 9 categories of the system with the possibility to earn innovation credits. All credits, which have been achieved within the building certification will be summarized and lead to the building rating. Depending on the achieved credits a building certification rating of 'Pass', 'Good', 'Very Good', 'Excellent' and 'Outstanding' can be awarded.

Rating Benchmarks**Analysis related to the product**

Each of these credits was analysed and confirmed by an independent and qualified expert engineering company, Drees & Sommer. The impact of Schüco systems on the credits is explained in this Schüco Guide to BREEAM.

In this Schüco Guide, you will find an explanation of each criterion of the BREEAM Certification System. In the overview of the certification system in detail, the positive product contribution of Schüco systems is illustrated. In addition, an overview of each category with the relevant criteria shows all BREEAM credits where the use of Schüco systems has a positive effect on the overall assessment; the credits where there is no product contribution are also listed. Finally, every BREEAM criterion that can be positively affected in the certification according to the BREEAM system is explained accurately, as well as providing you with information about the intention and requirements of these credits.

Schüco offers the most suitable product solution for any criteria. For that reason, Schüco systems can make a positive contribution to the criteria requirements. Schüco systems are the best possible solution for certifying your project with BREEAM.

The certification system in detail – non-residential buildings

Content of categories

The BREEAM certification system is divided into ten categories. The system rates every criteria in each category which contributes to an overall performance in the BREEAM rating.

A brief explanation of each category provides an overview of the content and the scope of the system-relevant criteria.

12.0% [MAN] Management

Project team members assure the quality of the entire construction in terms of as-built and test documentation. In addition, the environmental and social impact during the building phase are checked and, after one year in use, there is a questionnaire. The management section analyses the global LCA of the building.

15.0% [HEA] Health and well-being

As we spend more than 85% of our time in buildings, health and well-being contribute to the quality of our life. For that reason, it is necessary to maximise indoor quality by improving health and well-being in a building.

19.0% [ENE] Energy

In order to develop an efficient building, it is essential to consider energy-related topics. That is why BREEAM encourages the owner to minimise the operational energy consumption for the whole life cycle. This is achieved through good design, low and zero carbon technologies, and energy-efficient systems for heating, cooling and ventilation.

8.0% [TRA] Transport

As a large part of the greenhouse effect is caused by CO₂, it is important to develop an efficient strategy to improve transportation and thereby reduce CO₂ emissions.

6.0% [WAT] Water

As water is the basis of all life on Earth, it is necessary to control and reduce water consumption by employing efficient equipment. Water use can be controlled via monitoring to detect and prevent leaks.

12.5% [MAT] Materials

This criterion refers to the minimisation of embodied energy and other factors associated with the extraction, processing, transport, maintenance and disposal of building materials.

7.5% [WST] Waste

To achieve a resource-efficient building, it is necessary to manage construction waste in an appropriate and effective way. The demand for raw materials can be reduced by optimising material efficiency in construction. On-site recycling and secondary aggregates help to avoid the unnecessary waste of materials. Waste should be kept in storage facilities for recyclable waste streams.

10.0% [LE] Land use and ecology

The use of land which has not been previously disturbed should be avoided by using previously developed sites or contaminated land. This measure enables existing ecological features to be protected. Another possibility is to minimise the long-term impact of development on the site and the biodiversity of the surrounding area. By optimising the use of land and materials, the building footprint can be improved across the development.

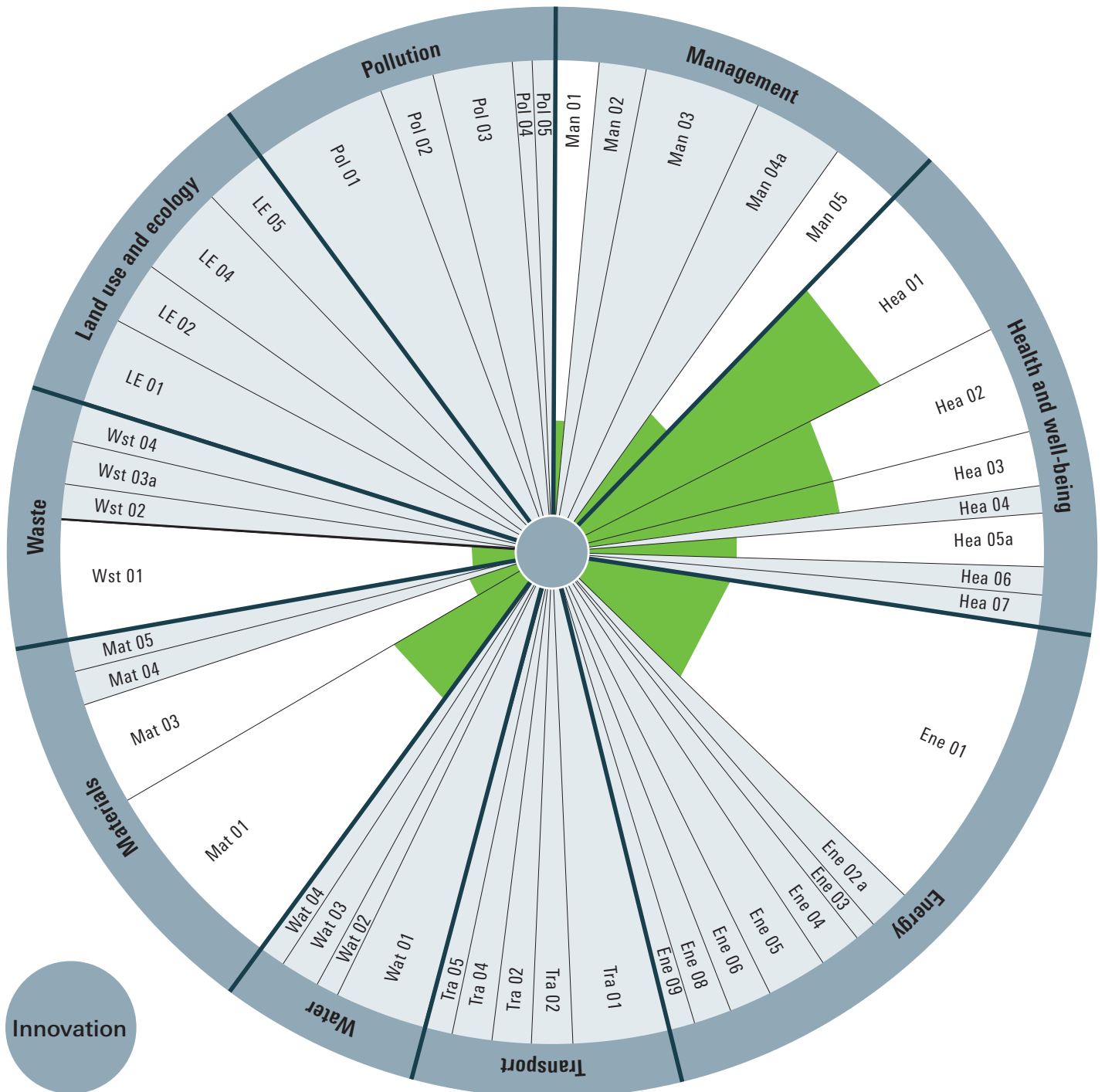
10.0% [POL] Pollution

To reduce the level of greenhouse gases, refrigerants should become more efficient and eco-friendly. Pollution of the local environment can be avoided by using water from systems with low NO_x emissions. Another criteria is to avoid the discharge of rainwater to public sewers and thereby minimise the risk of localised flooding and pollution.

-% Innovation (optional)

The aim of this optional criterion is to support innovation within the construction industry through the recognition of sustainability-related benefits that are not rewarded by standard BREEAM issues.

Overview of certification system



Explanation of Product influence on criteria

The above diagram contains all the criteria of the BREEAM certification system. A tabular view of all this criteria can be found on the following pages. The width of a criterion in the diagram reflects the influence in the overall evaluation. Every criterion in which Schüco product systems have a positive contribution in the overall assessment is highlighted in white. The green area inside the white highlighted credits repre-

sents the estimated, maximum product influence of Schüco Systems within the evaluation of a BREEAM Credit. The positive influence refers to the area fraction of the Product System to the entire building envelope as well as the requirements of the analyzed criterion to the relevant Schüco System. A product by itself is not designed to fulfill the complete requirements of a criterion, therefore a wide range of technical requirements are necessary.

Product evaluation – non-residential buildings

Category	Criteria	Max. credits	Product influence to category	Estimated product contribution to criteria	Criteria influence to category	Criteria influence to system
Management						12.0%
Man 01	Sustainable procurement	2	Yes	10.0%	12.5%	1.5%
Man 02	Responsible construction practices	2	No		12.5%	1.5%
Man 03	Construction site impact	5	No		31.3%	3.8%
Man 04a	Stakeholder participation (non-residential)	4	No		25.0%	3.0%
Man 05	Life cycle cost and service life planning	3	Yes	25.0%	18.8%	2.3%
Health and well-being						15.0%
Hea 01	Visual comfort	6	Yes	75.0%	35.3%	5.3%
Hea 02	Indoor air quality	4	Yes	50.0%	23.5%	3.5%
Hea 03	Thermal comfort	2	Yes	50.0%	11.8%	1.8%
Hea 04	Water quality	1	No		5.9%	0.9%
Hea 05 a	Acoustic performance (non-residential)	2	Yes	25.0%	11.8%	1.8%
Hea 06	Safe access	1	No		5.9%	0.9%
Hea 07	Hazards	1	No		5.9%	0.9%
Energy						19.0%
Ene 01	Energy efficiency	15	Yes	25.0%	53.6%	10.2%
Ene 02 a	Energy monitoring (non-residential only)	2	No		7.1%	1.4%
Ene 03	External lighting	1	No		3.6%	0.7%
Ene 04	Low and zero carbon technologies	2	No		7.1%	1.4%
Ene 05	Energy-efficient cold storage	3	No		10.7%	2.0%
Ene 06	Energy-efficient transportation systems	2	No		7.1%	1.4%
Ene 08	Energy-efficient equipment	2	No		7.1%	1.4%
Ene 09	Drying space	1	No		3.6%	0.7%
Transport						8.0%
Tra 01	Public transport accessibility	5	No		41.7%	3.3%
Tra 02	Proximity to amenities	2	No		16.7%	1.3%
Tra 03 a	Alternative modes of transport (non-residential)	2	No		16.7%	1.3%
Tra 04	Maximum car parking capacity	2	No		16.7%	1.3%
Tra 05	Travel plan	1	No		8.3%	0.7%

All BREEAM criteria are listed. Every criterion relevant to Schüco is highlighted in white.

Calculation of criteria influence to category and the weighted degree of fulfilment

$$\text{Criteria influence to category} = \frac{\text{Max. credits}}{\Sigma(\text{Max. credits})} \times 100$$

$$\text{Criteria influence to system} = \frac{\text{Max. credits}}{\Sigma(\text{Max. credits})} \times 100 \times 12.0\%$$

Example: Man 01 Sustainable procurement

$$\text{Criteria influence to category} = \frac{2}{16} \times 100 = 12.5\%$$

$$\text{Criteria influence to system} = 12.5\% \times 100 \times 12.0\% = 1.5\%$$

Category	Criteria	Max. credits	Product influence to category	Estimated product contribution to criteria	Criteria influence to category	Criteria influence to system
Water						6.0%
Wat 01	Water consumption	5	No		55.6%	3.3%
Wat 02	Water monitoring	1	No		11.1%	0.7%
Wat 03	Water leak detection and prevention	2	No		22.2%	1.3%
Wat 04	Water-efficient equipment	1	No		11.1%	0.7%
Materials						12.5%
Mat 01	Life cycle impact	6	Yes	25.0%	54.5%	6.8%
Mat 02	Hard landscaping and boundary protection	0	No		0.0%	0.0%
Mat 03	Responsible sourcing of materials	3	Yes	10.0%	27.3%	3.4%
Mat 04	Insulation	1	No		9.1%	1.1%
Mat 05	Robustness of design	1	No		9.1%	1.1%
Waste						7.5%
Wst 01	Construction waste management	3	Yes	5.0%	50.0%	3.8%
Wst 02	Recycled aggregates	1	No		16.7%	1.3%
Wst 03 a	Operational waste (non-residential)	1	No		16.7%	1.3%
Wst 04	Speculative floor and ceiling finishes	1	No		16.7%	1.3%
Land use and ecology						10.0%
LE 01	Site selection	3	No		30.0%	3.0%
LE 02	Ecological value of site and protection of ecological features	2	No		20.0%	2.0%
LE 04	Enhancing site ecology	3	No		30.0%	3.0%
LE 05	Long-term impact on biodiversity	2	No		20.0%	2.0%
Pollution						10.0%
Pol 01	Impact of refrigerants	8	No		44.4%	4.4%
Pol 02	NOx emissions	3	No		16.7%	1.7%
Pol 03	Surface water run-off	5	No		27.8%	2.8%
Pol 04	Reduction of night-time light pollution	1	No		5.6%	0.6%
Pol 05	Noise attenuation	1	No		5.6%	0.6%

Meaning of abbreviations

Max. credits

Maximum achievable points within the evaluation of criterion.

Product influence on category

Here the question is answered whether Schüco product systems have a positive contribution within the criterion.

Criteria influence on category

In this rating, the percentage of the criterion in each category is shown.

Criteria Influence to System

This value specifies the percentage of fulfillment (whole system).

The certification system in detail – residential buildings

Content of categories

The BREEAM certification system is divided into ten categories. The system rates every criteria in each category which contributes to an overall performance in the BREEAM rating.

A brief explanation of each category provides an overview of the content and the scope of the system-relevant criteria.

12.0% [MAN] Management

Project team members assure the quality of the entire construction in terms of as-built and test documentation. In addition, the environmental and social impact during the building phase are checked and, after one year in use, there is a questionnaire. The management section analyses the global LCA of the building.

15.0% [HEA] Health and well-being

As we spend more than 85% of our time in buildings, health and well-being contribute to the quality of our life. For that reason, it is necessary to maximise indoor quality by improving health and well-being in a building.

19.0% [ENE] Energy

In order to develop an efficient building, it is essential to consider energy-related topics. That is why BREEAM encourages the owner to minimise the operational energy consumption for the whole life cycle. This is achieved through good design, low and zero carbon technologies and energy-efficient systems for heating, cooling and ventilation.

8.0% [TRA] Transport

As a large part of the greenhouse effect is caused by CO₂, it is important to develop an efficient strategy to improve transportation and thereby reduce CO₂ emissions.

6.0% [WAT] Water

As water is the basis of all life on Earth, it is necessary to control and reduce water consumption by employing efficient equipment. Water use can be controlled via monitoring to detect and prevent leaks.

12.5% [MAT] Materials

This criterion refers to the minimisation of embodied energy and other factors associated with the extraction, processing, transport, maintenance and disposal of building materials.

7.5% [WST] Waste

To achieve a resource-efficient building, it is necessary to manage construction waste in an appropriate and effective way. The demand for raw materials can be reduced by optimising material efficiency in construction. On-site recycling and secondary aggregates help to avoid the unnecessary waste of materials. Waste should be kept in storage facilities for recyclable waste streams.

10.0% [LE] Land use and ecology

The use of land which has not been previously disturbed should be avoided by using previously developed sites or contaminated land. This measure enables existing ecological features to be protected. Another possibility is to minimise the long-term impact of development on the site and the biodiversity of the surrounding area. By optimising the use of land and materials, the building footprint can be improved across the development.

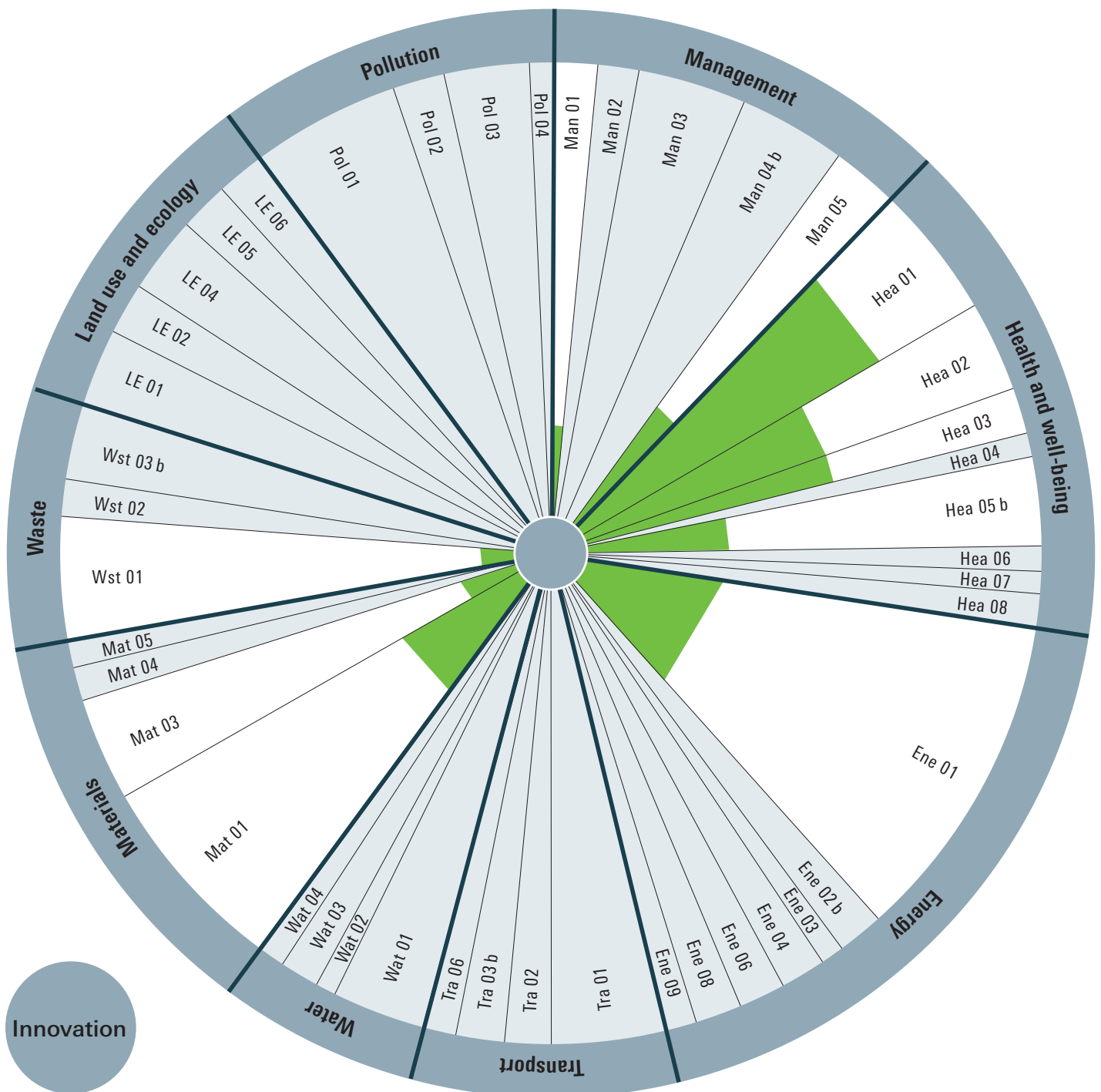
10.0% [POL] Pollution

To reduce the level of greenhouse gases, refrigerants should become more efficient and eco-friendly. Pollution of the local environment can be avoided by using water from systems with low NO_x emissions. Another aspect is to avoid the discharge of rainwater to public sewers and thereby minimise the risk of localised flooding and pollution.

-% Innovation (optional)

The aim of this optional criterion is to support innovation within the construction industry through the recognition of sustainability-related benefits that are not rewarded by standard BREEAM issues.

Overview of certification system



Explanation of Product influence on criteria

The above diagram contains all the criteria of the BREEAM certification system. A tabular view of all this criteria can be found on the following pages. The width of a criterion in the diagram reflects the influence in the overall evaluation. Every criterion in which Schüco product systems have a positive contribution in the overall assessment is highlighted in white. The green area inside the white highlighted credits repre-

sents the estimated, maximum product influence of Schüco Systems within the evaluation of a BREEAM Credit. The positive influence refers to the area fraction of the Product System to the entire building envelope as well as the requirements of the analyzed criterion to the relevant Schüco System. A product by itself is not designed to fulfill the complete requirements of a criterion, therefore a wide range of technical requirements are necessary.

System evaluation – residential buildings

Category	Criteria	Max. credits	System influence on category	Estimated product contribution to criteria	Criteria influence on category	Weighted degree of fulfilment
Management						12.0%
Man 01	Sustainable procurement	2	Yes	10.0%	11.8%	1.4%
Man 02	Responsible construction practices	2	No		11.8%	1.4%
Man 03	Construction site impact	5	No		29.4%	3.5%
Man 04b	Stakeholder participation (residential)	5	No		29.4%	3.5%
Man 05	Life cycle cost and service life planning	3	Yes	25.0%	17.6%	2.1%
Health and well-being						15.0%
Hea 01	Visual comfort	6	Yes	75.0%	30.0%	4.5%
Hea 02	Indoor air quality	4	Yes	50.0%	20.0%	3.0%
Hea 03	Thermal comfort	2	Yes	50.0%	10.0%	1.5%
Hea 04	Water quality	1	No		5.0%	0.8%
Hea 05 b	Acoustic performance (residential)	4	Yes	25.0%	20.0%	3.0%
Hea 06	Safe access	1	No		5.0%	0.8%
Hea 07	Hazards	1	No		5.0%	0.8%
Hea 08	Private space	1	No		5.0%	0.8%
Energy						19.0%
Ene 01	Energy efficiency	15	Yes	25.0%	60.0%	11.4%
Ene 02 b	Energy monitoring (residential only)	2	No		8.0%	1.5%
Ene 03	External lighting	1	No		4.0%	0.8%
Ene 04	Low and zero carbon technologies	2	No		8.0%	1.5%
Ene 06	Energy-efficient transportation systems	2	No		8.0%	1.5%
Ene 08	Energy-efficient equipment	2	No		8.0%	1.5%
Ene 09	Drying space	1	No		4.0%	0.8%
Transport						8.0%
Tra 01	Public transport accessibility	5	No		50.0%	4.0%
Tra 02	Proximity to amenities	2	No		20.0%	1.6%
Tra 03 b	Alternative modes of transport (residential)	2	No		20.0%	1.6%
Tra 06	Home office	1	No		10.0%	0.8%

All BREEAM criteria are listed. Every criterion relevant to Schüco is highlighted in white.

Calculation of criteria influence to category and the weighted degree of fulfilment

$$\text{Criteria influence to category} = \frac{\text{Max. credits}}{\Sigma(\text{Max. credits})} \times 100$$

$$\text{Criteria influence to system} = \frac{\text{Max. credits}}{\Sigma(\text{Max. credits})} \times 100 \times 12.0\%$$

Example: Man 01 Sustainable procurement

$$\text{Criteria influence to category} = \frac{2}{16} \times 100 = 11.8\%$$

$$\text{Criteria influence to system} = 11.8\% \times 100 \times 12.0\% = 1.4\%$$

Category	Criteria	Max. credits	System influence to category	Estimated product contribution to criteria	Criteria influence to category	Weighted degree of fulfilment
Water						6.0%
Wat 01	Water consumption	5	No		55.6%	3.3%
Wat 02	Water monitoring	1	No		11.1%	0.7%
Wat 03	Water leak detection and prevention	2	No		22.2%	1.3%
Wat 04	Water-efficient equipment	1	No		11.1%	0.7%
Materials						12.5%
Mat 01	Life cycle impact	6	Yes	25.0%	54.5%	6.8%
Mat 02	Hard landscaping and boundary protection	0	No		0.0%	0.0%
Mat 03	Responsible sourcing of materials	3	Yes	10.0%	27.3%	3.4%
Mat 04	Insulation	1	No		9.1%	1.1%
Mat 05	Robustness of design	1	No		9.1%	1.1%
Waste						7.5%
Wst 01	Construction waste management	3	Yes	5.0%	50.0%	3.8%
Wst 02	Recycled aggregates	1	No		16.7%	1.3%
Wst 03 b	Operational waste (residential)	2	No		33.3%	2.5%
Land use and ecology						10.0%
LE 01	Site selection	3	No		25.0%	2.5%
LE 02	Ecological value of site and protection of ecological features	2	No		16.7%	1.7%
LE 04	Enhancing site ecology	3	No		25.0%	2.5%
LE 05	Long-term impact on biodiversity	2	No		16.7%	1.7%
LE 06	Building footprint		No		16.7%	1.7%
Pollution						10.0%
Pol 01	Impact of refrigerants	8	Nein		47.1%	4.7%
Pol 02	NOx emissions	3	Nein		17.6%	1.8%
Pol 03	Surface water run-off	5	Nein		29.4%	2.9%
Pol 04	Reduction of night-time light pollution	1	Nein		5.9%	0.6%

Meaning of abbreviations

Max. credits

Maximum achievable points within the evaluation of criterion.

Product influence on category

Here the question is answered whether Schüco product systems have a positive contribution within the criterion.

Criteria influence on category

In this rating, the percentage of the criterion in each category is shown.

Criteria Influence to System

This value specifies the percentage of fulfillment (whole system).

Information documents for BREEAM criterias with product influence

The following schedule provides an overview of information the Schüco International KG can provide you in case of a building certification according to BREEAM System to meet the requirements of criteria and fulfill the product related issues.

		Tender documents/ bill of quantities	Design drawings	Service and maintenance instructions	Installation and operating instructions (electric)	Declaration of origin
Source of information						
Distribution		■	■	■	■	■
SchüCal						
Website				■	■	
Catalogue			■			
Management						
Man 01	Sustainable procurement	■		■	■	■
Man 05	Life cycle cost and service life planning	■		■		
Health and well-being						
Hea 01	Visual comfort	■	■			
Hea 02	Indoor air quality	■	■		■	
Hea 03	Thermal comfort	■	■			
Hea 05 a	Acoustic performance (non-residential)	■				
Hea 05 b	Acoustic performance (residential)	■				
Energy						
Ene 01	Energy efficiency	■				
Materials						
Mat 01	Life cycle impact	■	■			■
Mat 03	Responsible sourcing of materials	■				■
Waste						
Wst 01	Construction waste management	■				

Certificate of testing	Bill of material	Environmental product declaration (EPD)	Eco-labels/certifications	High-quality recycling chain of custody (A/U/F)	Safety datasheet/ VOC data	U-value calculation	Isothermal calculations/ visualisation	Sound insulation values	Schüco general technical advice
■			■	■	■	■	■	■	■
	■	■				■			
■			■	■	■			■	
■									■
	■					■			■
									■
■			■		■				■
■						■	■		■
■								■	■
■								■	■
						■	■		■
	■	■	■	■					■
	■	■	■	■					■
	■			■					■

[MAN 01] Sustainable procurement

Criteria Intent

This criterion aims to ensure delivery of a functional and sustainable asset designed and built in accordance with performance expectations.

Criteria requirements

These are split into three parts:

1. Project brief and design

From the design brief stage, every project member has to be involved in contributing to the decision-making process for the project. For relevant building occupiers/premises managers, a schedule of training has to be identified with the contents of the Building User Information Guide(s). BREEAM-related performance targets for the project have to be pursued from the start of the concept design stage up to post-practical completion.

2. Construction and handover

The principal contractor has to include a thermographic survey (as defined by ISO 18436-7:2008) or an air leakage test (the final air leakage rate must be less than 5 m²/h/m² at a pressure difference of 50 Pa) within the project budget and programme of works. An appropriate project team member has to be appointed for commissioning of building services.

3. Aftercare

Commissioning responsibilities have to be completed over a minimum 12-month period, once the building is occupied. These responsibilities include testing all the building services, interviews with building occupants and re-commissioning of systems. Energy and water consumption data must also be collected for at least 12 months after occupation and compared to what was expected, followed by analysis of the discrepancies to ensure low energy demand.

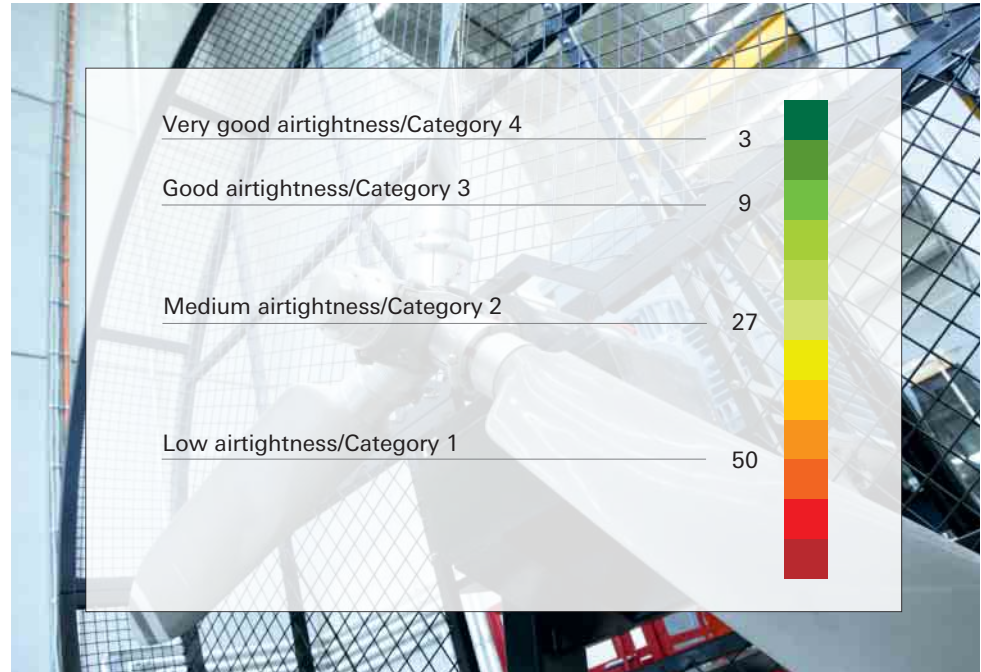
Product influence on criteria

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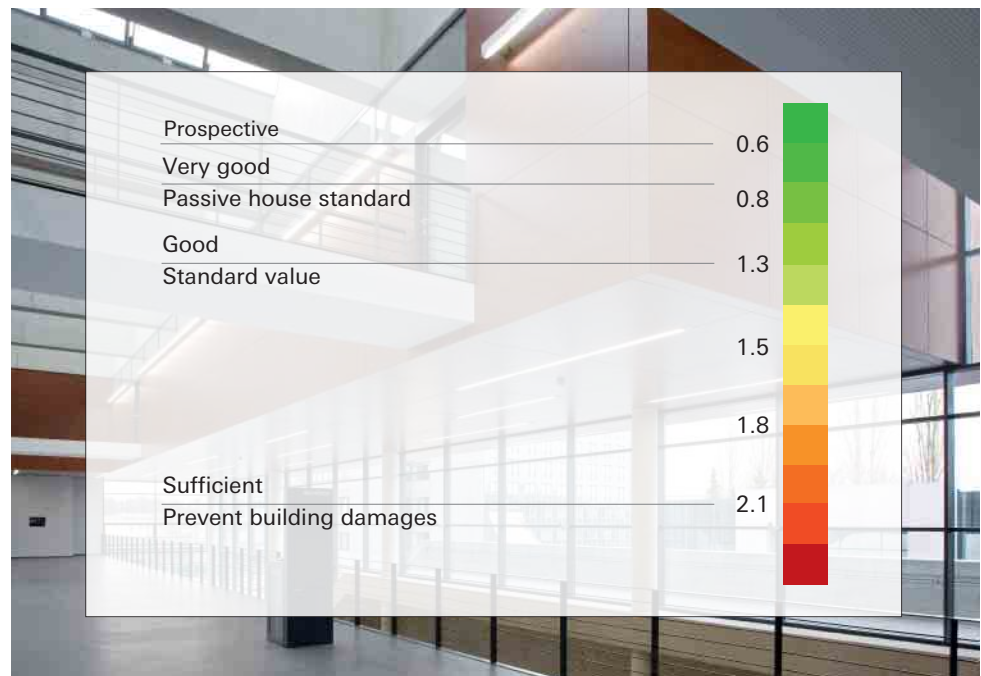
Schüco systems	Influence
Window systems	Up to 10%
Door systems	Up to 5%
Façade systems	Up to 10%
Fire and smoke protection systems	Up to 10%



Relevant properties of the systems



Graphic for 2.: Airtightness [m³/h]
Reference value in accordance with EN 12207 at 100 Pa and maximum pressure differences, referred on the total area.



Graphic for 2.: Heat transfer coefficient [(W/(m²*K))]
Characteristic values for the heat transfer coefficient U_w of the entire window or U_{CW} value of the façade, taking consideration of the U_f and U_g values.

[MAN 05] Life cycle cost and service life planning

Criteria Intent

Buildings cause costs over their entire life cycle: from the establishment, the operation and the removal / recycling. With the development of a life-cycle cost (LCC) analysis model for the project, design, specifications, continuous maintenance and operation of a building can be improved. Moreover the results of the feasibility study are implemented in the specification and carried out based on the proposals developed during RIBA Work Stages C/D (concept design/ design development), design and final construction of the assessed building.

Criteria requirements

BREEAM requires a life cycle cost analysis model with a 40-year study period (although a 60-year study period would be preferred) with the following intent:

- The design life of the building and projected refurbishment period(s)
- Performance requirements/criteria for each building feature/element/system over the design life of the building to ensure that it will be designed and specified to be functional/ fit-for-purpose
- Components/systems that will require repair, replacement and/or maintenance within the design life of the building must be identified and a strategy set out on how to achieve this whilst minimising costs, disruption and the resulting environmental impact.

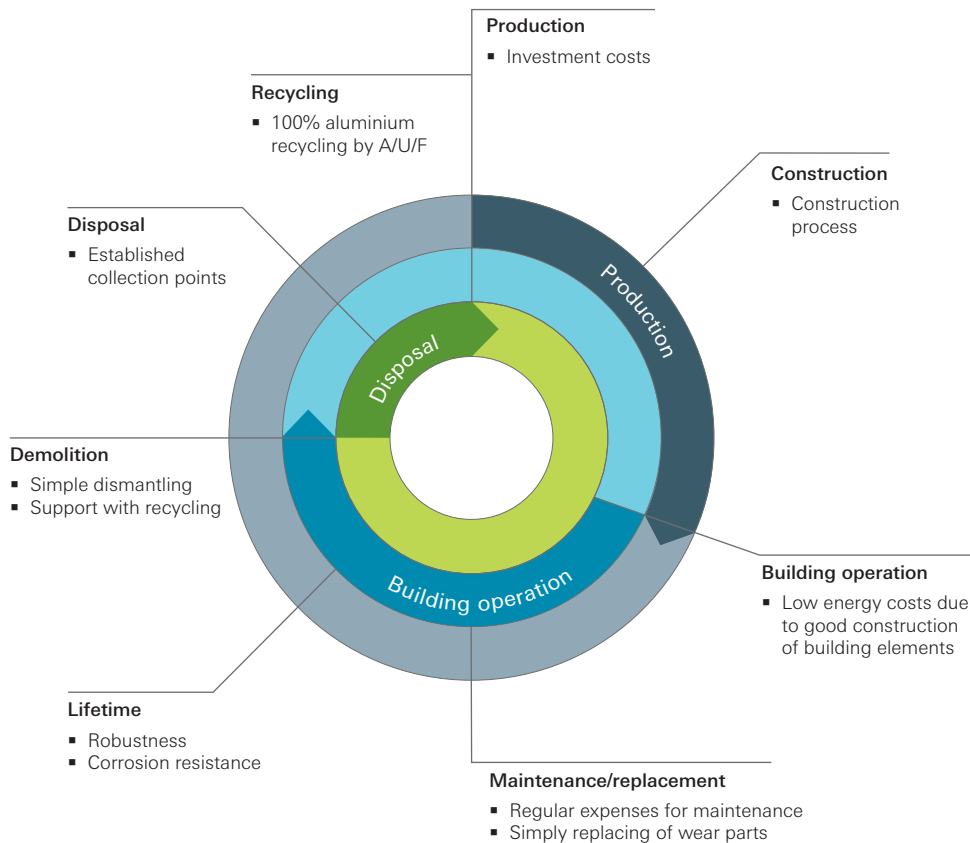
The results of the analysis have to be implemented in the specification, design and final construction of the assessed building to ensure that costs will be minimised over the whole lifetime.





Relevant properties of the systems

Life cycle costs



Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

Schüco systems	Influence
Window systems	Up to 20%
Door systems	Up to 5%
Façade systems	Up to 25%
Fire and smoke protection systems	Up to 25%

[HEA 01] Visual comfort

Criteria Intent

Daylight, artificial lighting and occupant controls must be considered at the design stage to ensure best practice visual performance and comfort for building occupants. A well-designed daylight building uses less electric lighting energy, conserving natural resources and reducing air pollution. Occupants who are able to modify their lighting environment through glare controls will perceive more comfort regardless of conditioning strategy, and they may exhibit additional satisfaction and productivity.

Criteria requirements

These are split into four parts:

1. Prerequisite

All fluorescent and compact fluorescent lamps must be fitted with high-frequency ballasts or the building must be equipped with LED lighting.

2. Daylight

Daylight has to be designed in compliance with national best-practice standards OR the relevant building areas must meet good-practice daylight criteria for the average daylight factor (between 1.2% and 2.2%) OR daylight illuminance recommendations – depending on use and latitude.

3. Glare control and view to the outside

Providing adequate view outs, depending on the distance of the workplace from the window, the window opening size has to be 20% to 35% of surrounding wall area. The potential for disabling glare has to be designed out of all relevant building areas. Additionally the zoning of lighting controls have to be in accordance to the building type and usage.

4. Internal and external lighting

Internal and external lighting illuminance (lux) levels have to be specified in accordance with national best-practice lighting guides. Appropriate artificial lighting controls and regulation strategies should be provided.

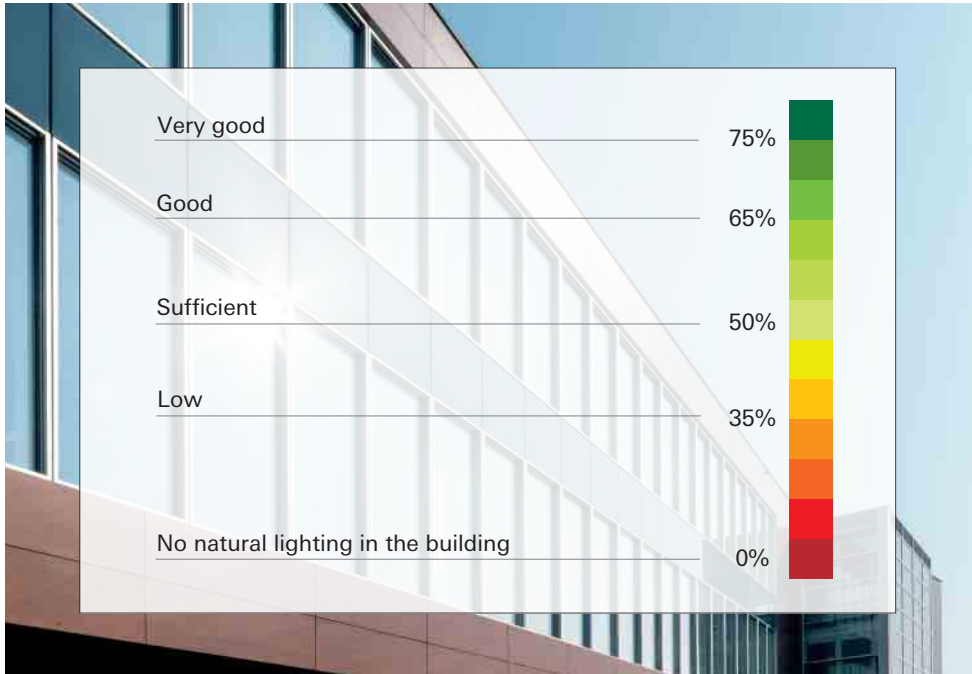
Product influence on criteria

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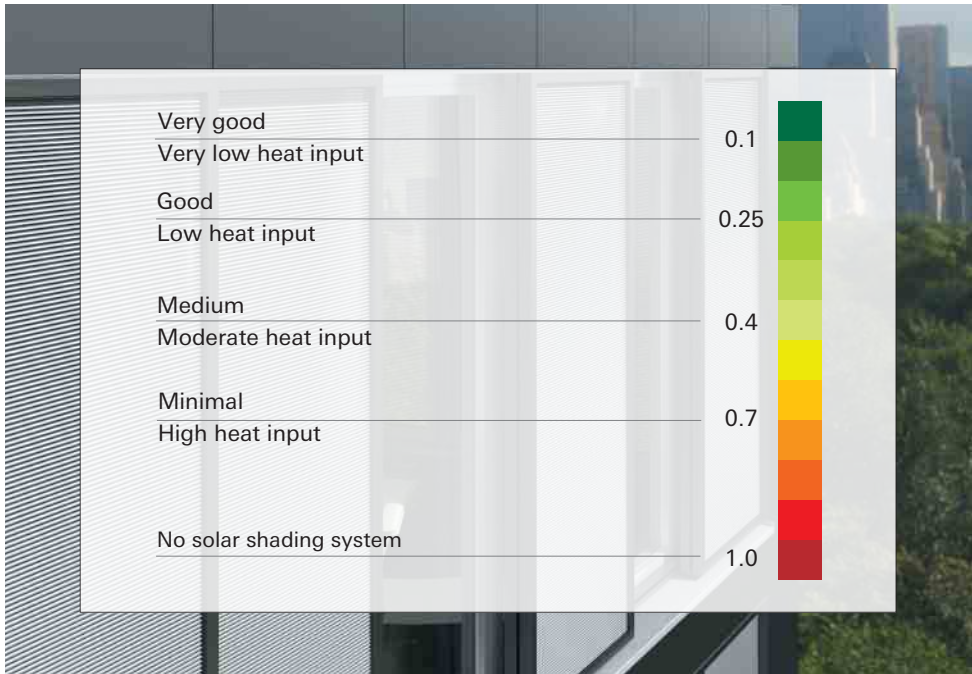
Schüco systems	Influence
Window systems	Up to 75%
Door systems	–
Façade systems	Up to 75%
Fire and smoke protection systems	Up to 75%



Relevant properties of the systems



Graphic for 2.: Daylight transmittance τ_v [%]
 The daylight transmission coefficient of the glazing indicates what percentage of the sunlight shining on the facade penetrates the interior of the building.



Graphic for 3.: Solar shading
 Characteristic values for reduction factors F_c of external shading systems.

[HEA 02] Indoor air quality

Criteria Intent

This criteria aims for the encouragement of a healthy internal environment through the specification and installation of appropriate ventilation, equipment and finishes. To recognise naturally ventilated buildings, an adequate cross flow of air should be guaranteed. Mechanically ventilated buildings should be flexible for future conversion to a natural ventilation strategy.

Criteria requirements

1. Prerequisite

Materials containing asbestos were not used within the building.

2. Minimising sources of air pollution

- An indoor air quality (IAQ) plan must be implemented
- Sufficient air quality must be guaranteed
- Air quality sensors have to be installed in large buildings

In the early design stage, materials with low volatile organic compound (VOC) emission levels have to be considered to ensure a high indoor air quality. Formaldehyde and total volatile organic compound (TVOC) concentration levels need to be measured post-construction (but pre-occupancy). The formaldehyde concentration must be less than or equal to 100 µg/m³ averaged over 30 minutes (WHO guidelines, source: BRE Digest 464 part 239) and the TVOC concentration less than 300 µg/m³ over eight hours.

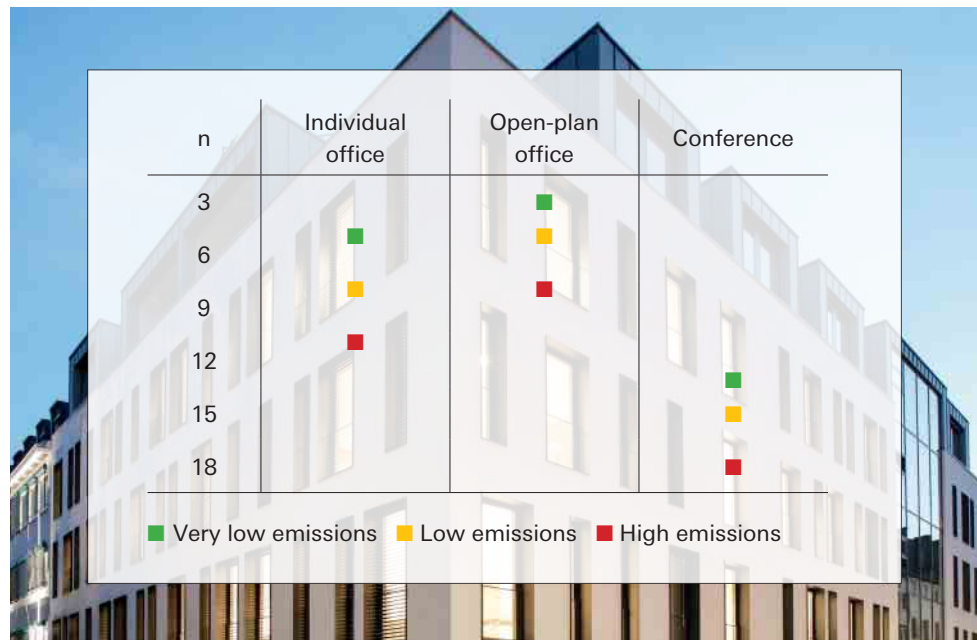
3. Potential for natural ventilation

Occupied spaces of the building have to be designed to be capable of providing fresh air entirely via user-controlled natural ventilation.

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

Schüco systems	Influence
Window systems	Up to 40%
Door systems	–
Façade systems	Up to 50%
Fire and smoke protection systems	Up to 50%

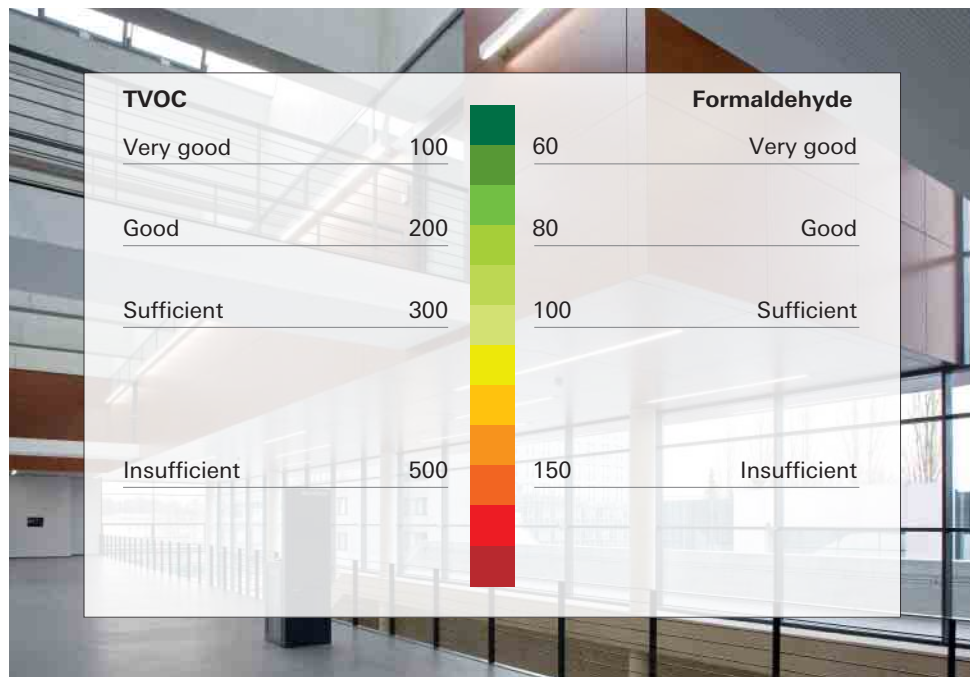


Graphic for 3.: Hygienic air change rate [m³/(h*m²)]

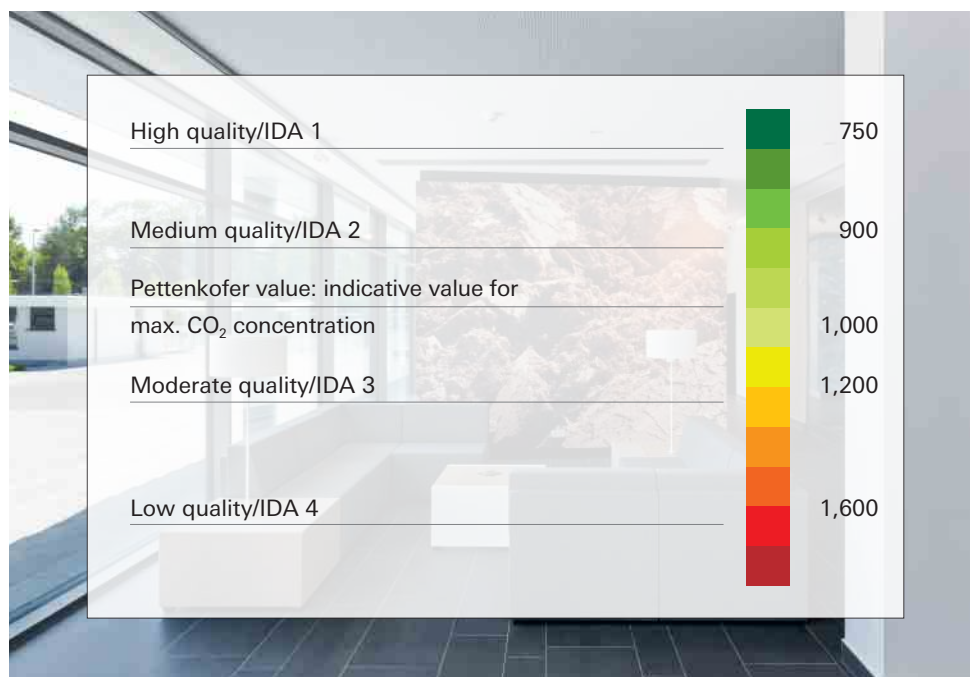
Recommended hygienic ventilation rates for non-residential buildings with standard occupation density for three categories of emission levels caused by the building itself, in accordance with EN 15251 Table B.2. “Low emissions” is adopted as the standard.



Relevant properties of the systems



Graphic for 2.: Volatile organic compound [$\mu\text{g}/\text{m}^3$]
 Total volatile organic compound (TVOC) and formaldehyde levels. The measurement of TVOC concentration is carried out over 8 hours. The measurement for formaldehyde is carried out over 30 minutes.



Graphic for 2.: CO₂ concentration [ppm]
 Room air categories (indoor air) and characteristic values for absolute CO₂ emissions in the air in accordance with EN 15251 and EN 13779 (standard values) for an external air CO₂ concentration of 400 ppm.

[HEA 03] Thermal comfort

Criteria Intent

This credit promotes occupants’ productivity, comfort, and well-being by providing quality thermal comfort within the building. Occupants who are able to modify their thermal environment through thermal controls will perceive more comfort regardless of conditioning strategy and they may exhibit additional satisfaction and productivity.

Criteria requirements

1. Thermal modelling

The thermal modelling analysis has to be carried out using the PMV (predicted mean vote) and PPD (predicted percentage of dissatisfied) indices in accordance with ISO 7730:2005 taking full account of seasonal variations. Local thermal comfort criteria have to be used to determine the level of thermal comfort in the building. In occupied spaces, the Category B requirements set out in Table A.1 of Annex A of ISO 7730:2005 have to be met.

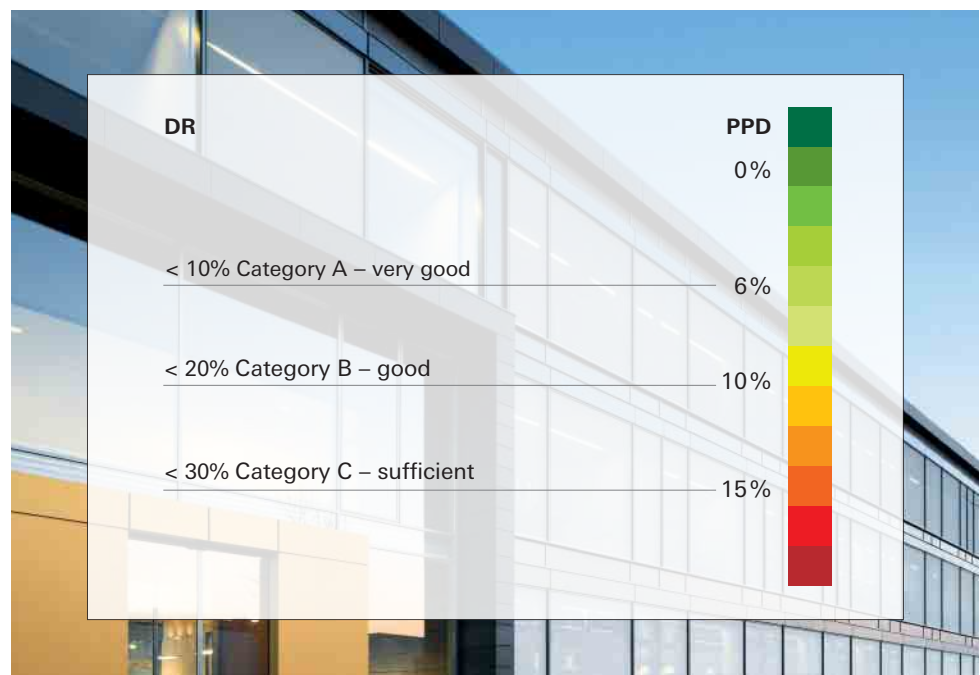
2. Thermal simulation

Thermal simulations at the detailed design stage have to provide full dynamic thermal analysis. The strategy for proposed heating/cooling systems, how the systems will interact with each other and the end user behaviour have to be considered in the thermal simulation.

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

Schüco systems	Influence
Window systems	Up to 40%
Door systems	–
Façade systems	Up to 50%
Fire and smoke protection systems	Up to 50%

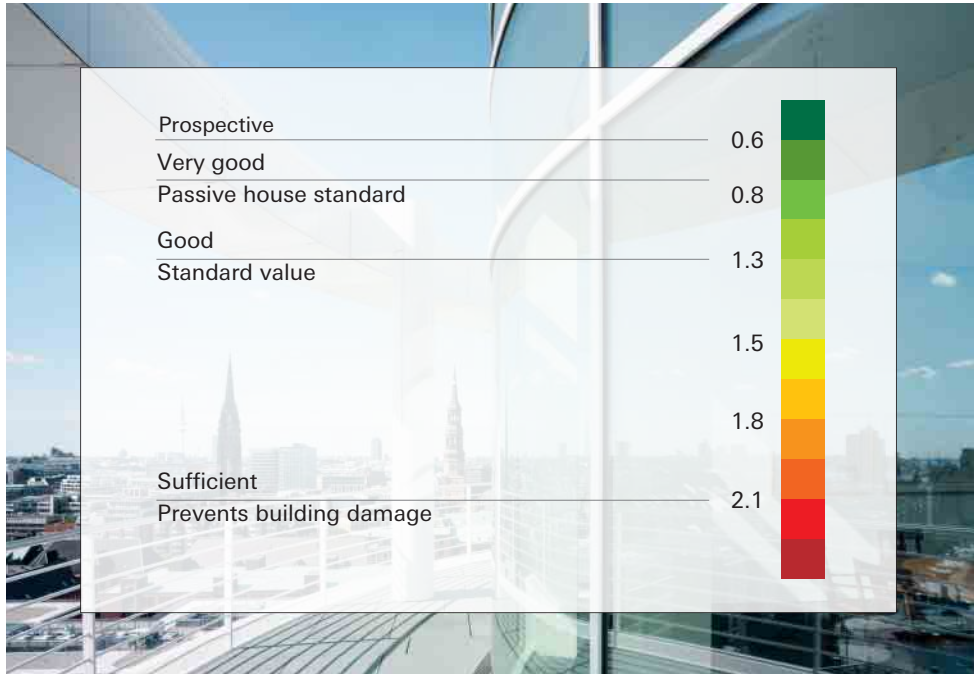


Graphic for 1.: Thermal comfort levels

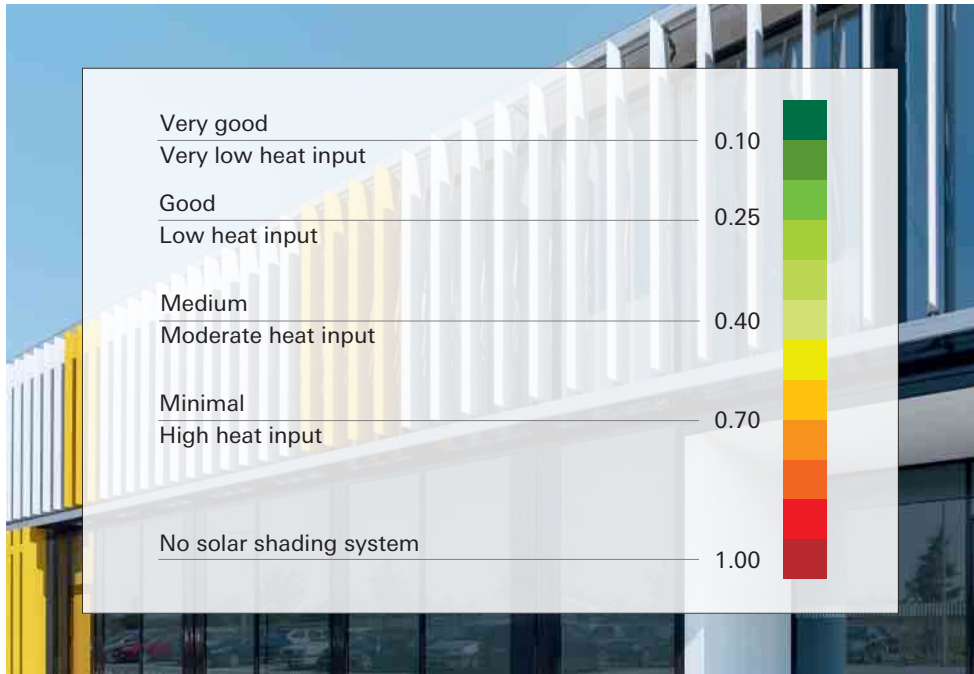
Examples of the thermal comfort requirements for different environmental categories and room types, in accordance with ISO 7730:2005.



Relevant properties of the systems



Graphic to 1. & 2.: Heat transfer coefficient [(W/(m²*K))]
 Characteristic values for the heat transfer coefficient U_w of the entire window or U_{CW} value of the façade, taking into consideration the U_f and U_g values.



Graphic for 1. & 2.: Solar shading
 Characteristic values for reduction factors F_c of external shading systems.

[HEA 05A] Acoustic performance (non-residential only)

Criteria Intent

The intent is to ensure the building's performance, including sound insulation by meeting the appropriate standards for its use..

Criteria requirements

These are split into four parts:

1. Prerequisite

The client must appoint a suitably qualified acoustics expert to provide early design advice on:

- External sources of noise affecting the chosen site
- Site layout and zoning of the building for good acoustics
- Acoustic requirements for users
- Acoustic treatment of different zones and façades

2. Acoustic performance standards

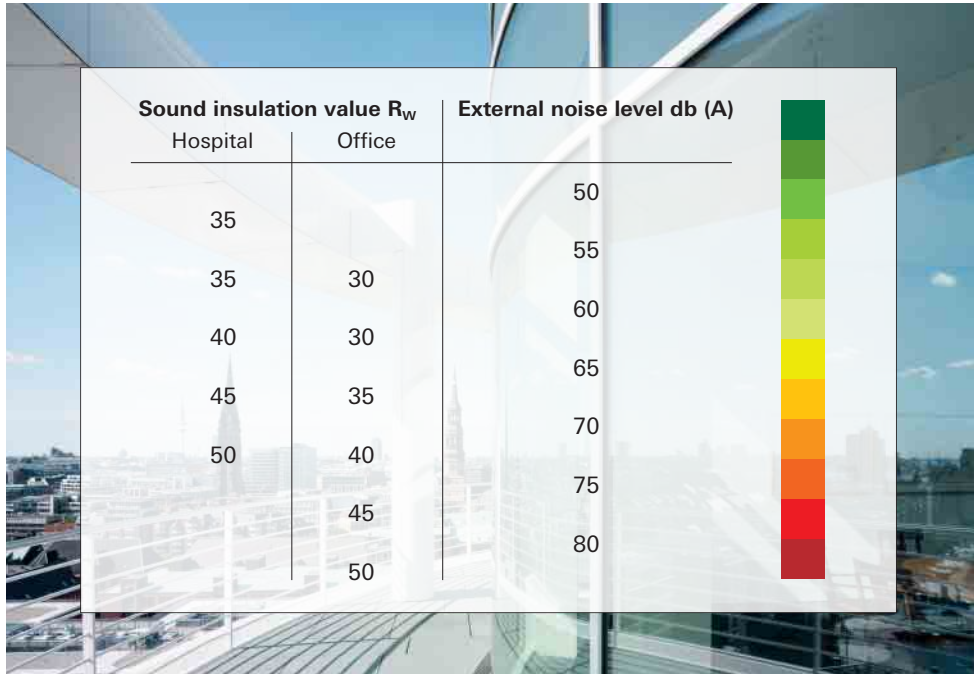
All unoccupied spaces have to comply with the indoor ambient noise level targets stipulated in national building regulations or other good-practice standards with indoor ambient noise levels from $\leq 30 \text{ dB}_{\text{Leq,T}}$ to $55 \text{ dB}_{\text{Leq,T}}$, dependent on usage (for detailed information, see the BREEAM International New Construction Manual Table 15).

A suitably qualified acoustics expert has to carry out ambient noise measurements to ensure that the relevant spaces achieve the required levels and, if not, carry out remedial work. Rooms used for speeches, music performances or rehearsals have to achieve lower reverberation levels.

The measurements must be in accordance with (EN) ISO 140-4:1998 and rated in accordance with (EN) ISO 717-1:1996. Measurements have to be based on finished but unfurnished rooms, taking account of-including the effect of-any carpets and acoustically absorbent ceilings specified.



Relevant properties of the systems



Graphic for 2.: Sound insulation R_w [dB]
 Required sound insulation value R_w of the window depending on relevant external noise levels and the function of the Building.

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

Schüco systems	Influence
Window systems	Up to 25%
Door systems	Up to 5%
Façade systems	Up to 25%
Fire and smoke protection systems	Up to 25%

[HEA 05B] Acoustic performance (residential only)

Criteria Intent

The intent is to ensure the building's performance, including sound insulation by meeting the appropriate standards for its use.

This issue is split into two parts:

These are split into four parts:

1. Prerequisite

The client appoints a suitably qualified acoustics expert to provide early design advice on:

- External sources of noise impacting the chosen site
- Site layout and zoning of the building for good acoustics
- Acoustic requirements for users
- Acoustic treatment of different zones and facades

2. Acoustic performance standards

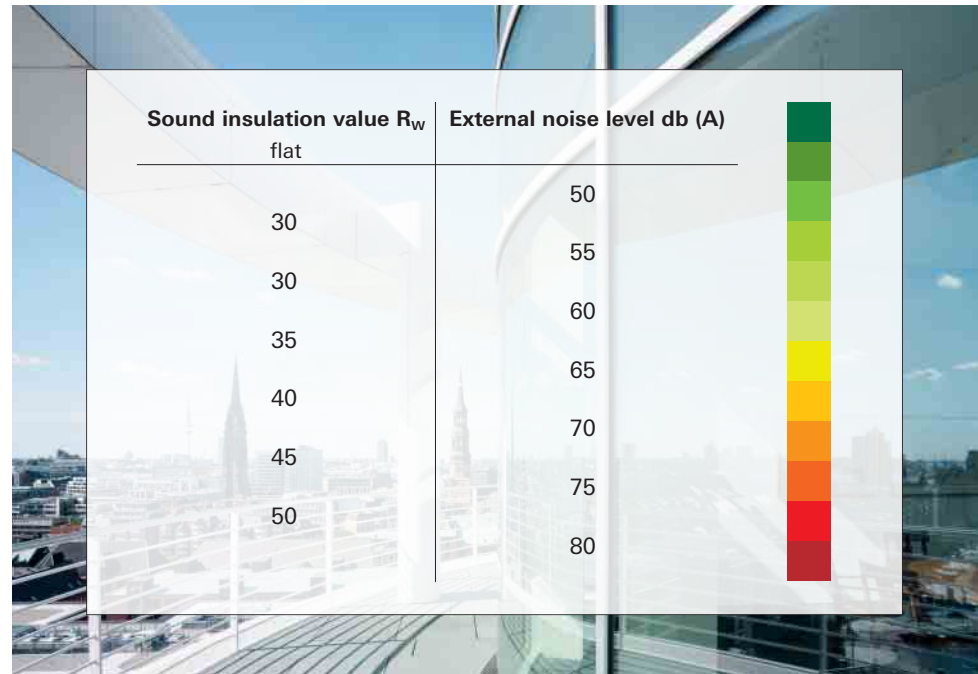
The building has to meet the following acoustic performance standards:

- **Airborne and impact sound insulation performance improvement standards**
Airborne sound insulation values are 3 dB (1 credit), 5 dB (3 credits) or 8 dB (4 credits) higher and, at the same time, the impact sound insulation values are at least 3 dB, 5 dB or 8 dB lower.
- **Airborne and impact sound insulation performance standards**
Airborne sound insulation ($D_{nT,w} + C_{tr}$) minimum values are 48 dB (1 credit), 50 dB (3 credits) or 53 dB (4 credits) and, at the same time, the impact sound insulation ($L_{nT,w}$) maximum values are 59 dB, 57 dB or 54 dB.

A programme of pre-completion testing has to be carried out by a competent test body.



Relevant properties of the systems



Graphic for 2.: Sound insulation R_w [dB]
 Required sound insulation value R_w of the window depending on relevant external noise levels and the function of the Building.

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

Schüco systems	Influence
Window systems	Up to 25%
Door systems	Up to 5%
Façade systems	Up to 25%
Fire and smoke protection systems	Up to 25%

[ENE 01] Energy efficiency

Criteria Intent

As fossil energy resources run low, it is essential to minimise the energy consumption of fossil fuels and replace them by renewable resources. Moreover the energy efficiency has to be optimised and available energy resources can be used more effectively.

Criteria requirements

1. Option 1 – building energy calculation software

The energy performance ratio is calculated using BREEAM's Ene 01 calculator, which takes account of the following parameters:

- The operational energy demand of the building (weighting: 23%)
- The primary energy consumption (of the building weighting: 38%)
- The overall resulting CO₂ emissions (weighting: 39%)

The modelling has to be carried out by a suitably qualified engineer. The relevant EPRINC achieved has to be compared with the Ene 01 benchmark scale. For an EPRINC value of 0.06, 1 credit can be awarded and for an EPRINC value of 0.9 up to 15 credits can be awarded. In addition, the total modelled operational energy consumption and carbon dioxide emissions of the building have to be reported.

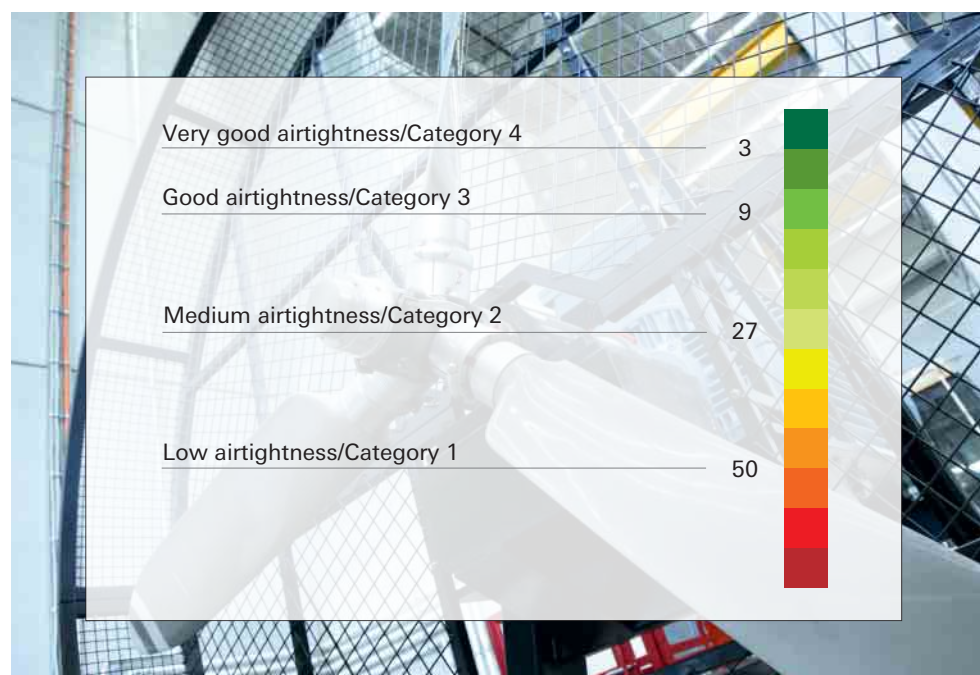
2. Option 2 – energy-efficient design features

Where Option 1 is not suitable, confirmation by a building service engineer is required and the energy performance of the building is determined using Option 2 Checklist A5. The items selected in the checklist must be appropriate to the building type and local climatic conditions.

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the "explanation of product influence on criteria" on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

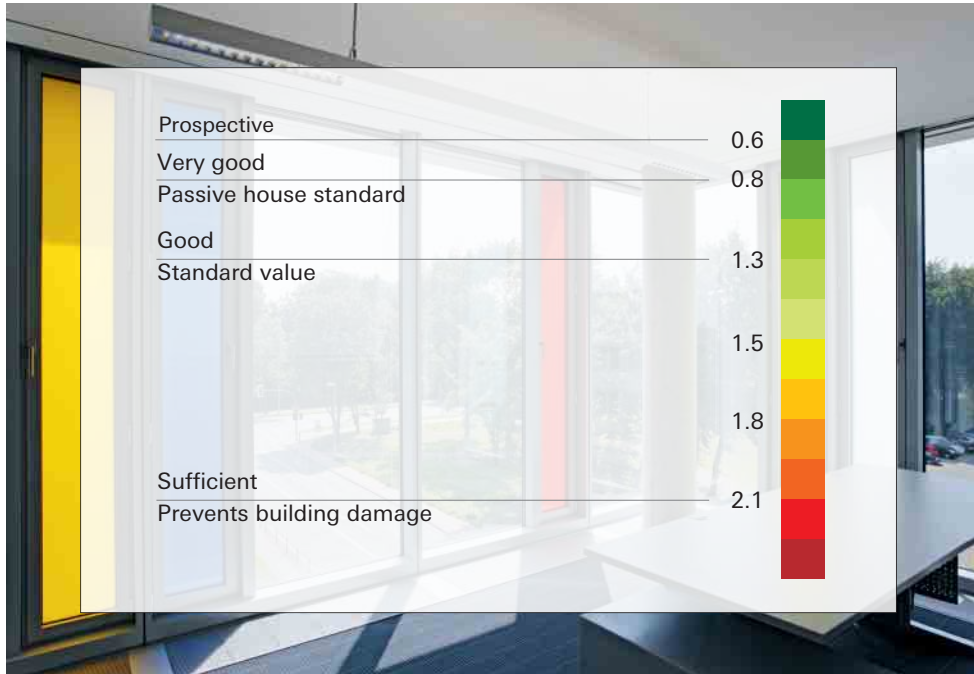
Schüco systems	Influence
Window systems	Up to 20%
Door systems	Up to 5%
Façade systems	Up to 25%
Fire and smoke protection systems	Up to 25%



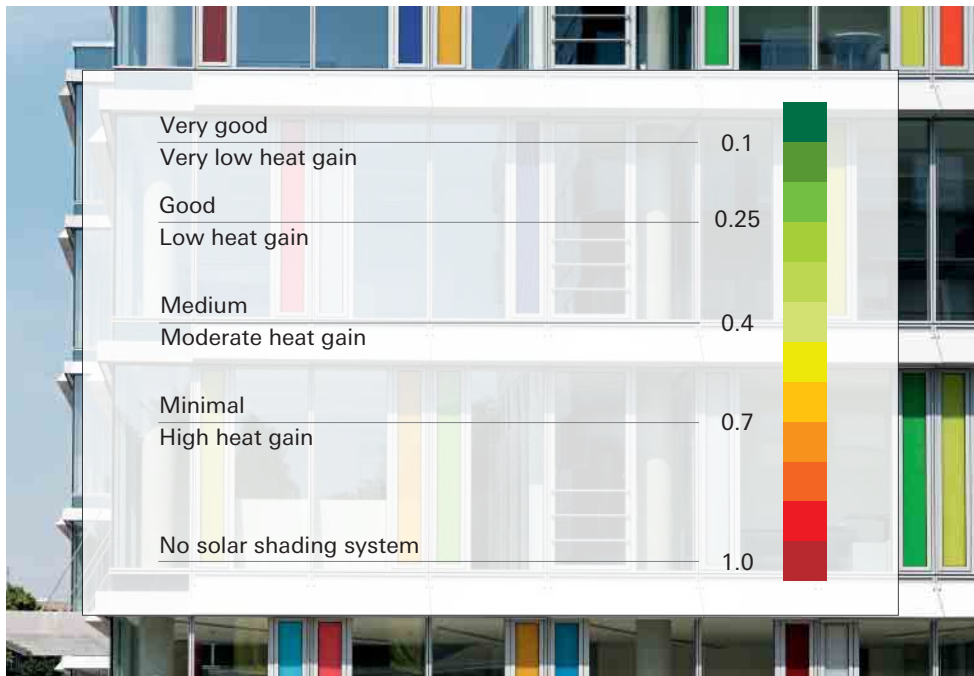
Graphic for 2.: Airtightness [m³/h]
Reference value in accordance with EN 12207 at 100 Pa and maximum pressure differences, referred on the total area.



Relevant properties of the systems



Graphic for 1. & 2.: Heat transfer coefficient [(W/(m²*K))]
 Characteristic values for the heat transfer coefficient U_w of the entire window or U_{CW} value of the façade, taking into consideration the U_f and U_g values.



Graphic for 1. & 2.: Solar shading
 Characteristic values for reduction factors F_c of external shading systems.

[MAT 01] Life cycle impacts



Criteria Intent

Over their lifetimes, buildings have local, regional and global environmental effects. Some occur during the harvest, extraction, manufacture and transportation of materials; others involve construction and operations; still others take place at demolition and disposal. A life-cycle assessment (LCA) examines as many of these environmental effects as possible. This Credit aims to protect the environment within the landscape. Therefore materials with a low environmental impact should be used for construction.



Criteria requirements

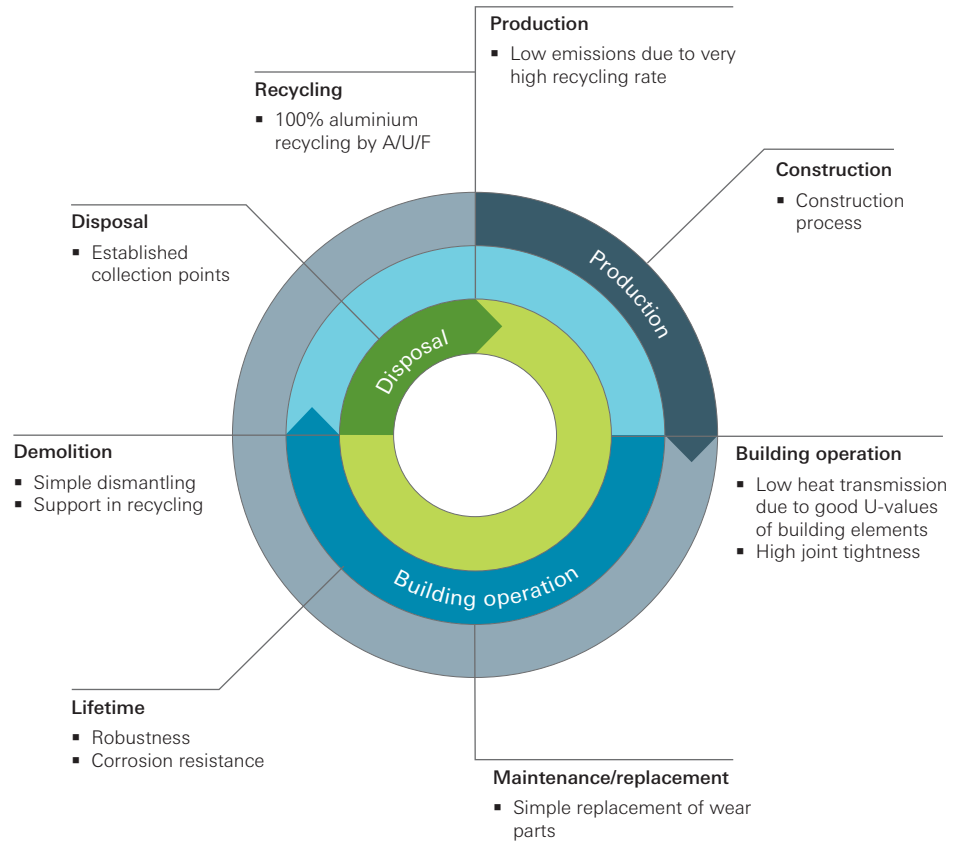
At the design stage, the project members should use a life cycle assessment (LCA) tool to measure the life cycle environmental impact of the building elements. This LCA must include at least the mandatory requirements for the building elements (BREEAM Mat 01 Calculator).

The tool has to submit a total building environmental impact result for year 0 (installation only) and year 60 study periods. Issues/indicators, individual results for each life stage, modules and the reporting format in accordance with BS EN 15978:2011 should be used.



Relevant properties of the systems

Building life cycle



Product influence on criteria

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Schüco systems	Influence
Window systems	Up to 20%
Door systems	Up to 5%
Façade systems	Up to 25%
Fire and smoke protection systems	Up to 25%

[MAT 03] Responsible sourcing of materials

Criteria Intent

This criterion encourages the specification of responsibly sourced materials for key building elements.

Criteria requirements

This issue is split into two parts:

1. Pre-Requisite

All timber used on the project has to be “Legally harvested and Legally traded timber” according to the relevant definitions within the additional information section. Confirmation of claims should be sought from the relevant scheme provider

2. Responsible sourcing

Each of the applicable specified materials, comprising the following main building elements have to be assigned a responsible sourcing: Structural Frame, Ground floor, Upper floors, Roof, External walls, Internal walls, Foundation/substructure, Fittings (includes stair case, windows, doors, floor finishes and any other significant fitting or finish present) and hard landscaping.

The proof of responsible sourcing for all materials and the determination of credits achieved is assigned by the BREEAM Mat 03 calculator. To achieve points for any given building element, at least 80% of the material used to make up that element must be responsibly sourced i.e. classified in Tier 1-8.

Further Information

Different schemes can be used as evidence in compliance with this issue. All Schemes help to achieve a higher Tier-level rating and therefore have an indirect influence in the criteria assessment.

ISO 14001 – Environmental management systems is an internationally accepted standard that outlines how to put an effective environmental management system (EMS) in place.

BES 6001 – Responsible sourcing of Construction Products is a BRE Global standard that provides a framework for the assessment and certification for responsible sourcing of construction products.

Cradle to Cradle® Certified™ program: Currently the use of Cradle to Cradle® Certified™ products will be rewarded in the versions BREEAM-NL and BREEAM-NOR. In future also the BREEAM International Certification Scheme will possibly consider the use of C2C-certified products as part of the certification process.

Example for Calculation of responsible sourcing of material

Material	% of element	Tier level achieved	Points achieved	% of element responsibly	% contribution to responsible	Points achieved
Bricks	54%	4	2.5	54%	66%	1.65
Aircrete concrete block	22%	3	3.0	22%	27%	0.80
External cement mortar and screed	13%	8	0.0	0%	0%	0.00
Plaster	6%	5	2.0	6%	7%	0.15
Internal cement mortar and screed	5%	8	0.0	0%	0%	0.11
Element total	100%	–	–	82%	100%	2.60

Example for Calculation of responsible sourcing of material

Tier level	Points
1	4.0
2	3.5
3	3.0
4	2.5
5	2.0
6	1.5
7	1.0
8	0



Schüco systems	Influence
Window systems	Up to 20%
Door systems	Up to 5%
Façade systems	Up to 25%
Fire and smoke protection systems	Up to 25%

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

RELEVANT SCHEMES

Table to 1 – 2: Responsible Sourcing Certification Schemes and their Tier levels

Definition Tier Levels

- A graded scale to reflect the rigour of the certification scheme used to demonstrate responsible sourcing, forming the basis for awarding points and credits in the BREEAM issue Mat 03 Responsible sourcing of materials, as detailed in Responsible Sourcing Certification Schemes and their Tier levels
- The Tier rank is determined based on the rigour of responsible sourcing demonstrated by the supplier(s)/manufacturer(s) of that material/element (through responsible sourcing certification schemes)
- To achieve points for any given building element, at least 80% of the materials that make-up that element must be responsibly sourced i.e. classified in tier level 1-7
- Potential variance in Tier levels achieved for materials within any one element will result in a pro-rata calculation of the points total for any given element

Scheme	Certification level / scope	Tier level
For Window- / Façade- / Door- / Fire Protection Systems relevant Certification Systems regarding Tierlevel:		
Environmental Management System (ISO 14001 certified)	Key process and supply chain extraction process ⁴	6
Environmental Management System (ISO 14001 certified)		7
Recycled material		6
Reused materials		3
For Window-/Façade-/Door- /Fire Protection Systems not relevant or limited relevant (Timber products) Certification Systems regarding Tierlevel:		
Forest Stewardship Council (FSC)	Chain of custody (CoC) certification	3
Malaysian Timber Certification – endorsed by PEFC	Chain of custody (CoC) certification	6
Programme for the Endorsement of Forest Certification (PEFC)	Chain of custody (CoC) certification	3
Sustainable Forestry Initiative (SFI) – endorsed by PEFC	Chain of custody (CoC) certification (70% claimed)	3
Canadian Standards Association's (CSA) endorsed by PEFC	Chain of custody (CoC) certification	3
BRE Global BES 6001 Product certification ¹	Excellent	2
	Very Good	3
	Good	4
	Pass	5
BRE Global BES 6001 Standard certification (or equivalent) ²	Excellent	2
	Very Good	3
	Good	4
	Pass	5

Relevant Certification Standards and Contribution to BREEAM Credits

1. BES6001 Material Certification Standard

Certification Level Excellent	▪ Tier Level 2	▪ 3.5 Checklist Items/Points
Certification Level Very Good	▪ Tier Level 3	▪ 3.0 Checklist Items/Points
Certification Level Good	▪ Tier Level 4	▪ 2.5 Checklist Items/Points
Certification Level Pass	▪ Tier Level 5	▪ 2.0 Checklist Items/Points

2. ISO14001 Environmental Management System Certification Standard

ISO14001 Certification	▪ Tier Level ≥6	▪ ≤1.5 Checklist Items/Points
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[WST 01] Construction waste management

Criteria Intent

Waste management services vary widely from one location to another; therefore, in early design stage the technologies, haulers and facilities in the project's area should be identified. Planning for construction waste management before construction allows time to identify the most effective waste diversion strategies available.

Criteria requirements

This issue is split into two parts:

1. Construction resource efficiency

Where appropriate set targets for the amount of non-hazardous and hazardous waste produced on site and procedures to minimize produced waste.

Where buildings exist on the site, a pre-demolition audit of any existing buildings has to be completed to determine if refurbishment/ reuse is feasible and, if not, to maximize the recovery of material from demolition for subsequent use, prioritizing high grade/ value applications. Waste has to be sorted in at least five defined waste groups.

2. Diversion of resources from landfill

A significant quantity of non-hazardous construction and demolition waste generated by the project has to be diverted from landfill. These waste materials have to be sorted into separate key waste groups either on-site or off-site.





RELEVANT PROPERTIES OF THE SYSTEMS

Table to 2: Possible key waste groups provided by BRE

Key waste group examples	
1	Bricks
2	Concrete
3	Insulation
4	Packaging
5	Timber
6	Electrical and electronic equipment
7	Canteen / office
8	Oils
9	Asphalt and tar
10	Ceramics
11	Excavated material (all Inert)
12	Topsoil
13	Glass
14	Metals
15	Gypsum
16	Plastics
17	Furniture
18	Soils
19	Liquids
20	Hazardous
21	Floor coverings (soft)
22	Architectural features
23	Mixed / other

Product influence on criteria

The present review reveals the positive product influence on the overall assessment of the criterion, according to the “explanation of product influence on criteria” on pages 8 and 12 of this Schüco Guide to BREEAM. The product influence calculated refers to the percentage area of the system with regard to the entire building envelope, as well as the requirements of the analysed criterion for the relevant Schüco system.

Schüco systems	Influence
Window systems	Up to 5%
Door systems	Up to 5%
Façade systems	Up to 5%
Fire and smoke protection systems	Up to 5%

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By using Schüco systems, up to ten BREEAM criteria can be influenced positively, which corresponds to 40% in the overall assessment. The feasibility of influencing the credits awarded

was analysed and confirmed by an independent and qualified expert engineering company, Drees & Sommer, specialised in optimising building energy design and management.

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Schüco – system solutions for windows, doors and façades

Together with its worldwide network of partners, architects, specifiers and investors, Schüco creates sustainable building envelopes which focus on people and their needs in harmony with nature and technology. The highest demands for design, comfort and security can be met, whilst simultaneously reducing CO₂ emissions through energy efficiency, thereby conserving natural resources. The company and its Metal and PVC-U divisions deliver tailored products for newbuilds and renovations, designed to meet individual user needs in all climate zones. With 4,800 employees and 12,000 partner companies, Schüco is active in 78 countries and achieved a turnover of 1.5 billion euros in 2013.

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